

Regrinding of an insert

- The maximum material to be re-ground is 0.6mm.
- Use similar inserts after regrinding to maintain balance.
- Problems may occur if the cutter isn't balanced correctly.
- After re-grinding the minor edge will reduce in size and may affect surface finishes.
- Check the diameter offset after fitting re-round inserts.

* Please contact us regarding optimum regrinding conditions.

