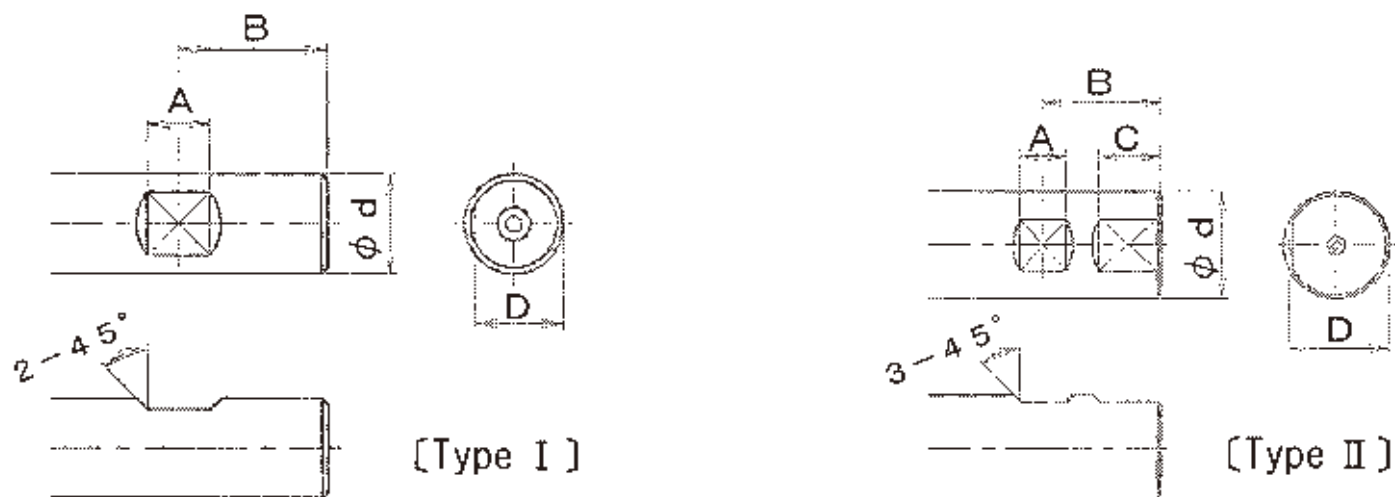


QEJ069

## Machining for use with side lock holders.

If you wish to machine the shank to produce the flat sections for use with side lock holders, please use the following dimensions (ISO standards). When machining please try to set the cutting conditions so as not to generate too much heat. If too much heat is generated then there maybe a chance that the shank will deform and not fit in the holder.



[Unit:mm]

$\phi d$	Type	A	B	C	D
12	I	8	22.5	—	10.4
16	I	10	24	—	14.2
20	I	11	25	—	18.2
25	II	12	32	17	23
32	II	14	36	19	30
42	II	14	40	19	40

(2003.2)