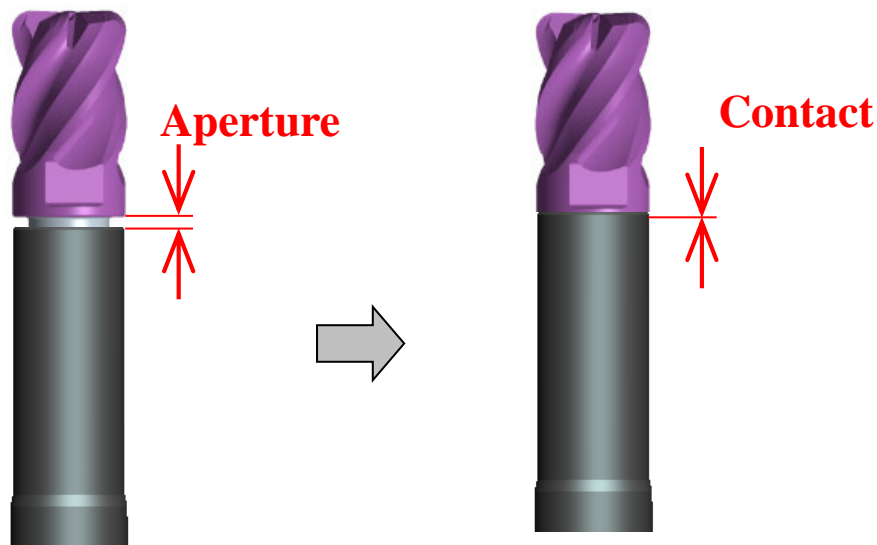


## Instruction

1. Clean up the chip, oil, and dust on the taper and flat part of the holder and head by new cloth, air blow, or spray before using. Put the anti seize lubricant, MK1KS, enclosed the holder pack on the screw part.
2. Tighten the head to the contact between the head and holder by using the wrench enclosed and tighten it tightly a little stronger once.
3. If you need to control the torque power strictly, tighten the head by using the torque wrench as following the torque power.



Size	Torque [Nm]
iMX10	10
iMX12	15
iMX16	30
iMX20	50
iMX25	75

- 1) Do not touch the cutting edges with your bare hands and take care of cutting edge when clamping head.
- 2) Use exclusive wrench enclosed. (Difference thickness from standard one)