KIT CONTAINS (2) RINGS:

NOTE: The rings are given a color here to make it easier to understand the assembly procedure. The actual rings you receive will not be colored.

**STEP #1**
Stack rings on a solid surface.

**STEP #2**
Set cylinder into rings.

**STEP #3**
Set piston into cylinder and hammer cylinder into rings until cylinder hits surface. A few high force blows work best.

**STEP #4**
Slide green Ring off of Cylinder. At this point the blue ring stays on the cylinder. Keeping the retaining ring compressed in the cylinder groove.

**STEP #5**
Push the air dist. into the cylinder.

**STEP #6**
Set cylinder and blur ring into top of wear sleeve.

**STEP #7**
Using a heavy bar or sledge, drive the cylinder into the sleeve until it comes to a hard stop. Remove the blue ring.

GREEN RING
BLUE RING