

A

Screw
GY05016S x 1pc.

Holder

Wrench
TKY20R

Insert

GY2M0300/F040N-MS
GY2M0318/F030N-GM

①
②

GYAL***90* - F06

Note1) ① and ② are changed by the insert size.

B

Note2)
Please clean the insert-seat
before installing the insert.

Note3)
① and ② should be matched.
(See caption A)

D

Complete.

C

Screw : GY05016S
Wrench : TKY20R
Torque : 5.0 Nm
44 lbf-in

Note4)
Don't tighten this screw [GY05016S]
without installing the insert.
Body might be damaged.

Note5) [GY05016S] is inclined.
Ensure that the wrench is perpendicular
to the screw tightening.