

# The correct use of the torque wrench

Mitsubishi Materials would like to thank you for purchasing this product.

To ensure the correct use of this product, please read the instructions stated below.

- ① **Fig 1.** By holding the tip of the torque wrench, gently tighten the screw until it is finger tight.
- ② **Fig 2.** After ①, tighten the screw to the set torque value as stated in table 1.  
(The set torque value can be achieved by rotating the wrench approximately  $60^{\circ} - 90^{\circ}$ )
- ③ After tightening the screw, check that the insert has been securely located.

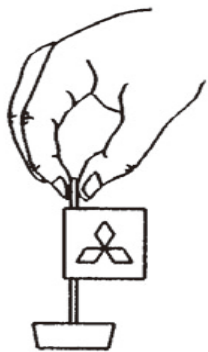


Fig 1

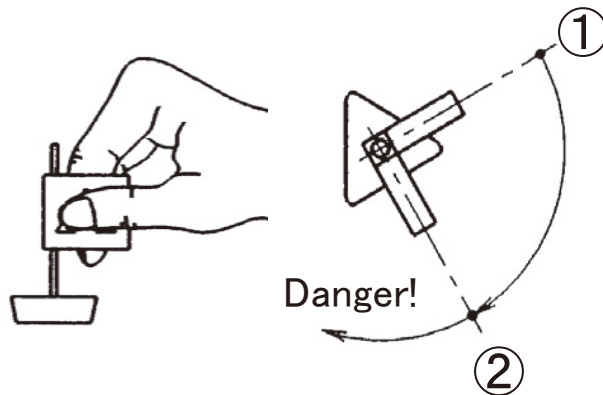


Fig 2

Attached wrench		Torque
Code number	Size	(N·m)
TKY06F	T6	0.5
TKY08F	T8	1.0
※TKY10F	T10	2.0 (M3)
		2.5 (M3.5 M4)
TKY15F	T15	3.5
TKY20F	T20	5.0
TKY25F	T25	7.5

Table 1

**NB:** When using TKY10F, confirm the screw size.

**Caution:** Over tightening of the screw can lead to the damaging of the screwhead, and the wrench.