

JFS: Just Fit Sleeve for TAF drill

OPERATING INSTRUCTIONS

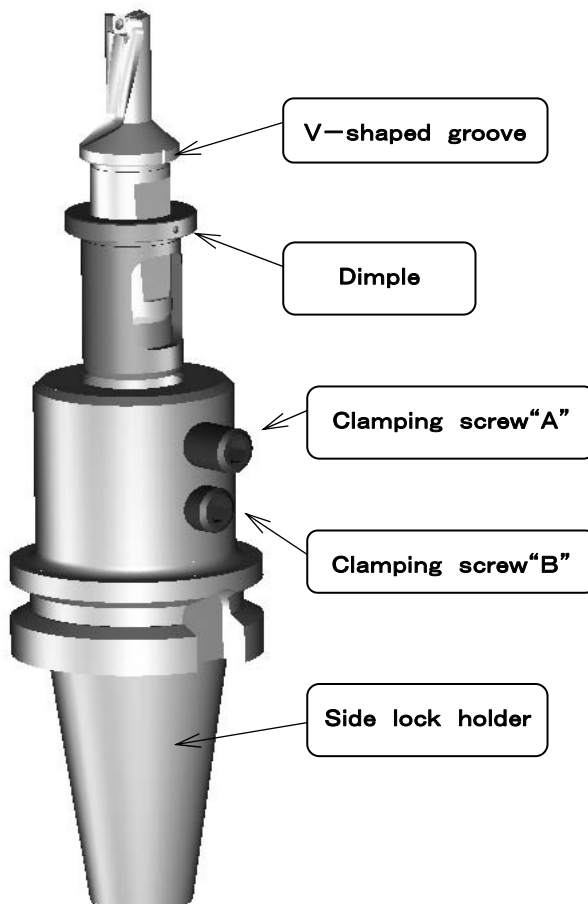
With the MITSUBISHI JFS type sleeve you can increase the effective drill diameter of your TAF drill in 0.1 mm steps.

5. Align the location of the V - shaped groove on the drill flange with the dimple on sleeve flange.
6. Make sure to align the position of the clamping screw with the whistle notch face of the drill while inserting both into the side lock holder.
7. If the V shaped groove is not in line with the drill flange then adjust the position of the drill's whistle notch face and the dimple on the sleeve flange.
8. The drill shank can be directly clamped by tightening screw "A". Screw "B" is used to clamp the sleeve. Do not tighten the screw not to hard.

Notice:

The sleeve can be used to set the hole diameter in 0.1 mm steps in the range of + 0.1 up to + 0.5 mm of the nominal drill diameter (see table 1). Please be aware that the rotation of the sleeve itself has no influence on the hole diameter.

This sleeve is not designed for the use in a collet chuck holder.



| Description | Increase ment | An applicable drill |
|-------------|---------------|---|
| JFS2520-10 | 0.10 | TAFS/M1200F20 ~ TAFS/M1550F20 |
| JFS2520-20 | 0.20 | |
| JFS2520-30 | 0.30 | |
| JFS2520-40 | 0.40 | |
| JFS2520-50 | 0.50 | |
| JFS3225-10 | 0.10 | TAFS/M/L1600F25 ~ TAFS/M/L2450F25 |
| JFS3225-20 | 0.20 | |
| JFS3225-30 | 0.30 | |
| JFS3225-40 | 0.40 | |
| JFS3225-50 | 0.50 | |
| JFS4032-10 | 0.10 | TAFS/M/L2500F32 ~ TAFS/M/L2950F32 |
| JFS4032-20 | 0.20 | |
| JFS4032-30 | 0.30 | |
| JFS4032-40 | 0.40 | |
| JFS4032-50 | 0.50 | |