

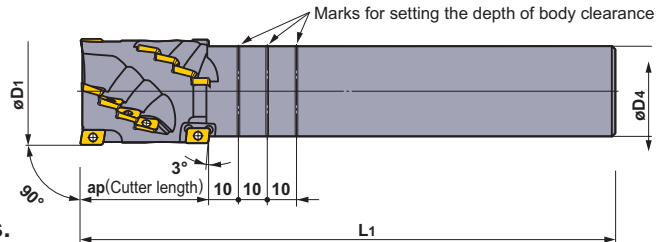
End Milling Cutter for Undercutting

# **BAP300**

**Achieving high efficiency  
& low cost in undercutting  
trimmed part of  
press mold**



# BAP300 Undercut Type



- For relieving of trimming molds.
- Marks on body for showing depth.

Right hand tool holder only.

Order number	Stock	Flutes	Peripheral & top edges	Back edges	Dimension (mm)				Insert		Clamp screw	Wrench
					D1	L1	D4	ap	Peripheral & top edges	Back edges		
<b>BAP300R2204SN16SU</b>	●	1	2	2	22	160	16	20	APMT1135 PDER-○	ZRM0603R ○ ZRM0608R	TS25	TKY08F
<b>2207SN16SU</b>	●	1	5	2	22	160	16	40			TS25	TKY08F
<b>2510SN20SU</b>	●	1	8	2	25	160	20	40			TS25	TKY08F
<b>2512SN20LU</b>	●	2	10	2	25	220	20	50			TS25	TKY08F
<b>3014SN25SU</b>	●	2	10	4	30	160	25	40			TS25	TKY08F
<b>3018SN25LU</b>	●	2	14	4	30	220	25	55			TS25	TKY08F
<b>3814SN32SU</b>	●	2	10	4	38	160	32	40			TS25	TKY08F
<b>3818SN32LU</b>	●	2	14	4	38	250	32	55			TS25	TKY08F
<b>5014SN42SU</b>	●	2	10	4	50	160	42	40			TS25	TKY08F
<b>5020SN42LU</b>	●	2	16	4	50	250	42	60			TS25	TKY08F

## Insert

- Peripheral & top edges

- Back edges

Shape	Order number	Class	Coated		Dimension (mm)	
			VP15TF		F1	Re
	<b>APMT1135PDER-M2</b>	M	●		1.4	0.8
	<b>APMT1135PDER-H1</b>	M	●		1.5	0.4
	<b>H2</b>	M	●		1.2	0.8

Shape	Order number	Class	Coated		Dimension (mm)	
			VP15TF	UP20M	Re	
	<b>ZRM0608R</b>	M	●		0.8	
	<b>ZRM0603R-M3</b>	M	●		1.2	
	<b>M4</b>	M	●		1.6	
	<b>M5</b>	M	●		2.0	

● : Inventory maintained. No mark : Products not manufactured.

**For Your Safety**

●Don't touch breakers and chips without gloves. ●Please machine within recommended application range, and exchange expired tools with new parts in advance. ●Please use safety cover and wear safety glasses. ●When using compounded cutting oils, please take fire prevention. ●When attaching chips or spare parts, please use the attached wrench or spanner. ●When using tools in revolution machining, please make a trial run to check run-out, vibration, abnormal sounds etc.

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(Tools specifications subject to change without notice.)