

# 外圆加工用刀具一览

## 平列式刀架用工具

### ● 前肩部加工用

刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
SCAC-SM D008	8 x 8 x 125 10 x 10 x 125 12 x 12 x 150 16 x 16 x 150	
SCLC-SM D008	8 x 8 x 125 10 x 10 x 125 12 x 12 x 150 16 x 16 x 150	
SDJC-SM D009	8 x 8 x 125 10 x 10 x 125 12 x 12 x 150 16 x 16 x 150	
SDNC-SM D009	8 x 8 x 125 10 x 10 x 125 12 x 12 x 150 16 x 16 x 150	
SVLP-SM D010	10 x 10 x 125 12 x 12 x 150 16 x 16 x 150	
SVJB-SM D010	10 x 10 x 125 12 x 12 x 150 16 x 16 x 150	
SVPP-SM D011	10 x 10 x 125 12 x 12 x 150 16 x 16 x 150	
SVVB-SM D011	10 x 10 x 125 12 x 12 x 150 16 x 16 x 150	

### ● 后肩部加工用

刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
BTAH (切削刃长 2.8, 3.5, 5.0mm) D012	8 x 10 x 120 10 x 10 x 120 12 x 12 x 120 16 x 16 x 120	
CTBH (切削刃长 4.5, 6.0mm) D013	10 x 10 x 120 12 x 12 x 120 16 x 16 x 120	
BTVH (切削刃长 7.5mm) D014	10 x 10 x 120 12 x 12 x 120 16 x 16 x 120	

### ● 螺纹加工用

刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
TTAH D024	8 x 10 x 120 10 x 10 x 120 12 x 12 x 120 16 x 16 x 120	

### ● 切槽加工用

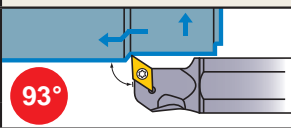
刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
GTAH (槽宽 0.3-3.0mm) D016	8 x 8 x 80 8 x 8 x 120 10 x 10 x 80 10 x 10 x 120 12 x 12 x 80 12 x 12 x 120 16 x 16 x 120	
GTBH (槽宽 1.45-3.0mm) D016	10 x 10 x 80 10 x 10 x 120 12 x 12 x 120 16 x 16 x 120	
GTCH (槽宽 2.5-3.0mm) D016	10 x 10 x 80 10 x 10 x 120	

### ● 切断加工用

刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
CTAH (最大切断直径 12mm) D018	8 x 10 x 120 10 x 10 x 120 12 x 12 x 120 16 x 16 x 120	
CTAH-S (最大切断直径 12mm) D018	10 x 10 x 80	
CTBH (最大切断直径 16mm) D020	10 x 10 x 120 12 x 12 x 120 16 x 16 x 120	
CTCH (最大切断直径 20mm) D021	10 x 10 x 120 12 x 12 x 120	
CTDH (最大切断直径 23-35mm) D022	16 x 16 x 120 16 x 16 x 125	
CTEH (最大切断直径 23-35mm) D023	16 x 16 x 120 16 x 16 x 125	

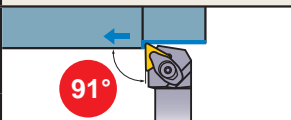
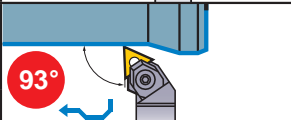
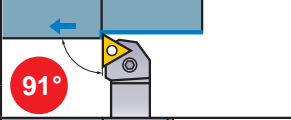
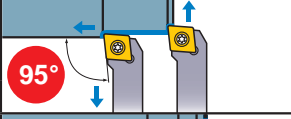

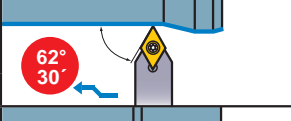
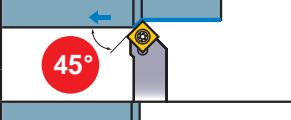
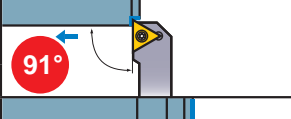

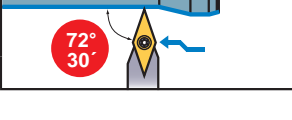
## 背面刀架用刀具

### ● 阻尼套筒刀柄

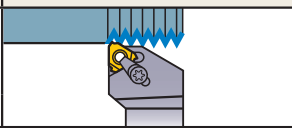
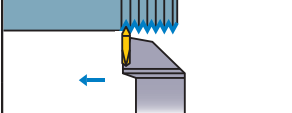
刀柄名称	刀柄尺寸 (mm) (柄径 x 长)	刀柄形状
<b>SH</b> (前肩部、仿形、 端面加工用) 阻尼套筒刀柄 ⇒ D026	$\phi 15.875 \times 100$ $\phi 19.05 \times 125$ $\phi 20 \times 125$ $\phi 22 \times 125$ $\phi 25.4 \times 150$	

## 转塔式刀架用工具

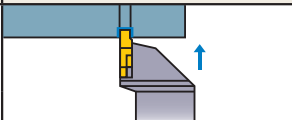
### ● 前肩部加工用

刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
<b>DTGN</b> ⇒ C016	$16 \times 16 \times 100$ $20 \times 20 \times 125$ $25 \times 25 \times 150$	
<b>MTJN</b> ⇒ C017	$20 \times 20 \times 125$ $25 \times 25 \times 150$	
<b>PTGN</b> ⇒ C016	$10 \times 10 \times 70$ $12 \times 12 \times 80$ $16 \times 16 \times 100$ $20 \times 20 \times 125$ $25 \times 25 \times 150$	
<b>SCLC</b> ⇒ C022	$8 \times 8 \times 60$ $10 \times 10 \times 70$ $12 \times 12 \times 80$ $16 \times 16 \times 100$	
<b>SDJC</b> ⇒ C023	$10 \times 10 \times 70$ $12 \times 12 \times 80$ $16 \times 16 \times 100$	
<b>SDNC</b> ⇒ C023	$8 \times 8 \times 60$ $10 \times 10 \times 70$ $12 \times 12 \times 80$ $16 \times 16 \times 100$	
<b>SSSC</b> ⇒ C026	$12 \times 12 \times 80$ $16 \times 16 \times 100$	
<b>STGC</b> ⇒ C027	$10 \times 10 \times 70$ $12 \times 12 \times 80$ $16 \times 16 \times 100$	
<b>SVJC</b> ⇒ C028	$10 \times 10 \times 70$ $16 \times 16 \times 100$	
<b>SVVC</b> ⇒ C028	$16 \times 16 \times 100$	

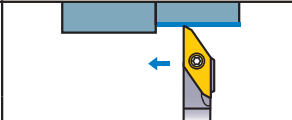
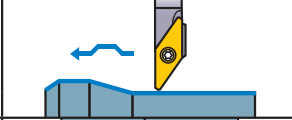
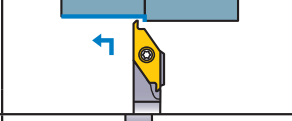
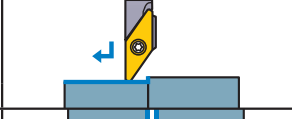
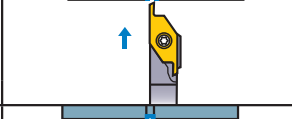
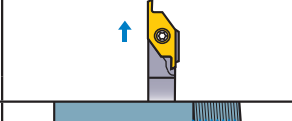
### ● 螺纹加工用

刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
<b>MMT</b> ⇒ G012	$12 \times 12 \times 100$ $16 \times 16 \times 100$ $20 \times 20 \times 125$ $25 \times 25 \times 150$ $32 \times 32 \times 170$	
<b>SMGH</b> ⇒ G024	$10 \times 10 \times 70$ $12 \times 12 \times 80$ $16 \times 16 \times 100$	

### ● 切槽加工用

刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
<b>SMGH</b> ⇒ F124	$10 \times 10 \times 70$ $12 \times 12 \times 80$ $16 \times 16 \times 100$	

## 凸轮式刀架用工具

刀柄名称	刀柄尺寸 (mm) (高 x 宽 x 长)	刀柄形状
<b>CSVH</b> (前肩部加工用) ⇒ D027	$7 \times 7 \times 140$ $8 \times 8 \times 140$ $9.5 \times 9.5 \times 140$ $10 \times 10 \times 140$ $12 \times 12 \times 140$	
<b>CSVH</b> (前肩部仿形加工用) ⇒ D027	$7 \times 7 \times 140$ $8 \times 8 \times 140$ $9.5 \times 9.5 \times 140$ $10 \times 10 \times 140$ $12 \times 12 \times 140$	
<b>CSVH</b> (后肩部加工用) ⇒ D027	$7 \times 7 \times 140$ $8 \times 8 \times 140$ $9.5 \times 9.5 \times 140$ $10 \times 10 \times 140$ $12 \times 12 \times 140$	
<b>CSVH</b> (后肩部加工用) ⇒ D027	$7 \times 7 \times 140$ $8 \times 8 \times 140$ $9.5 \times 9.5 \times 140$ $10 \times 10 \times 140$ $12 \times 12 \times 140$	
<b>CSVH</b> (切断加工用) ⇒ D027	$7 \times 7 \times 140$ $8 \times 8 \times 140$ $9.5 \times 9.5 \times 140$ $10 \times 10 \times 140$ $12 \times 12 \times 140$	
<b>CSVH</b> (切槽加工用) ⇒ D027	$7 \times 7 \times 140$ $8 \times 8 \times 140$ $9.5 \times 9.5 \times 140$ $10 \times 10 \times 140$ $12 \times 12 \times 140$	
<b>CSVH</b> (螺纹加工用) ⇒ D027	$7 \times 7 \times 140$ $8 \times 8 \times 140$ $9.5 \times 9.5 \times 140$ $10 \times 10 \times 140$ $12 \times 12 \times 140$	